Thanks to its low mineral content (fixed residue at 180°C equal to 120 mg/L), the Monte Cimone® Natural Mineral Water is ranked as one of the softest mineral waters available. It emerges from the earth microbiologically pure at 3,060 feet above sea level from sources and wells located in the heart of a vast and beautiful mountainous area in the heart of the Apennines of Reggio Emilia, inside an uncontaminated park known as the Nature Park of the High Apennines of Modena.

Its saline composition and 7.5 pH factor give it an especially pleasant and well-balanced flavour. Its low sodium content (2.10 mg/L), as reported by the University of Bologna, makes Monte Cimone® natural mineral water ideal for low sodium diets and a perfect complement to diets aimed at the prevention of hypertension. Clinical and pharmacological studies conducted at the University of Ferrara have scientifically proven both the direct diuretic properties and the indirect anti-inflammatory and anti-toxic effects of the best waters with low mineral content. Studies conducted at the University of Pavia’s Paediatric Sciences Department are a further demonstration of the quality of Monte Cimone® natural water, showing how this low-sodium water can be effectively used in the diet and preparation of food for infants.

In order to improve our knowledge of this precious resource, the firm has conducted careful geochemical studies together with the University of Trieste’s Department of Geological, Environmental and Marine Sciences - Isotope Geochemistry Laboratory. This effort has brought to light that Monte Cimone® natural mineral water remains underground for several years before being sourced for bottling. During this time, the water is enriched with minerals and remains pure. The study also confirmed that Monte Cimone® natural mineral water comes from deep within the earth, where it is naturally protected. This signifies that the water remains in vast and profound underground circuits for extended periods of time where it is safeguarded from any possible natural or man-made contamination.
NATURAL MINERAL WATER

Monte Cimone

High Apennines of Modena

The Monte Cimone natural water with its low mineral content can have diuretic effects and be suitable for diets low in sodium.

Bottled by S.E.M. S.p.A. Sorrenti Emiliane Modena at the facility of Ospitalte di Fanano (Modena) - Italy

MICROBIOLOGICALLY PURE

Recognised by the Italian Ministry of Health n. 2540 of 29/07/1987

Authorization by the Emilia Romagna Region n. 1930 of 02/05/1998

PARCO DELL’ALTO APPENNINO MODENES

Fonziere di Quadola Anteronale

CHEMICAL and PHYSICOCHEMICAL ANALYSIS

Water temperature at the source (°C) 7.0

pH factor at the source 7.5

Specific electrical conductivity at 20°C (μScm⁻¹) 185

Fixed residue at 180°C (mg/L) 120

Free carbon dioxide at the source (mg/L) 3.40

Typical values (mg/L)

Calcium 32
Bicarbonate 115.30

Magnesium 5.50
Sulphate 11.0

Sodium 2.10
Chloride 2.50

Potassium 0.65
Nitrate 1

PRODUCT SPECIFICATION SHEET

<table>
<thead>
<tr>
<th>Ean Code</th>
<th>Product Description</th>
<th>Format</th>
<th>Product Dimensions (ml)</th>
<th>Packaging</th>
<th>Packaging Dimensions (ml)</th>
<th>Packaging Weight (g)</th>
<th>Ean Packaging Code</th>
<th>Bundles per Pallet</th>
<th>Bundles per Layer</th>
<th>Pallet Dimensions (mm)</th>
<th>Pallet Weight (kg)</th>
</tr>
</thead>
<tbody>
<tr>
<td>8001484001073</td>
<td>STILL</td>
<td>50cl</td>
<td>20.4x6.6</td>
<td>6 bottles per bundle</td>
<td>13.4x20x21</td>
<td>3.2</td>
<td>8001484001271</td>
<td>144</td>
<td>36x4</td>
<td>80x120x105</td>
<td>482</td>
</tr>
<tr>
<td>8001484001646</td>
<td>STILL</td>
<td>100cl</td>
<td>27.8x8.1</td>
<td>6 bottles per bundle</td>
<td>16.2x24.3x27</td>
<td>6.360</td>
<td>8001484001677</td>
<td>125</td>
<td>25x5</td>
<td>80x120x150</td>
<td>795</td>
</tr>
<tr>
<td>8001484001103</td>
<td>STILL</td>
<td>150cl</td>
<td>33.1x8.2x8.2</td>
<td>6 bottles per bundle</td>
<td>18.6x25x33.7</td>
<td>9.250</td>
<td>8001484001202</td>
<td>100</td>
<td>25x4</td>
<td>80x120x147</td>
<td>498</td>
</tr>
<tr>
<td>8001484001097</td>
<td>LIGHT SPARKLING</td>
<td>50cl</td>
<td>20.4x6.6</td>
<td>6 bottles per bundle</td>
<td>13.4x20x21</td>
<td>3.2</td>
<td>8001484001295</td>
<td>36x4</td>
<td>80x120x105</td>
<td>482</td>
<td></td>
</tr>
<tr>
<td>8001484001660</td>
<td>LIGHT SPARKLING</td>
<td>100cl</td>
<td>27x8.1</td>
<td>6 bottles per bundle</td>
<td>18.2x24.3x27</td>
<td>6.360</td>
<td>8001484001268</td>
<td>125</td>
<td>25x5</td>
<td>80x120x150</td>
<td>795</td>
</tr>
<tr>
<td>8001484001134</td>
<td>LIGHT SPARKLING</td>
<td>150cl</td>
<td>33.8x8.9</td>
<td>6 bottles per bundle</td>
<td>18x26.9x34.4</td>
<td>9.275</td>
<td>8001484001226</td>
<td>84</td>
<td>21x4</td>
<td>80x120x152</td>
<td>802</td>
</tr>
<tr>
<td>8001484001080</td>
<td>SPARKLING</td>
<td>50cl</td>
<td>20.4x6.6</td>
<td>6 bottles per bundle</td>
<td>13.4x20x21</td>
<td>3.2</td>
<td>8001484001288</td>
<td>144</td>
<td>36x4</td>
<td>80x120x105</td>
<td>482</td>
</tr>
<tr>
<td>8001484001653</td>
<td>SPARKLING</td>
<td>100cl</td>
<td>27.8x8.1</td>
<td>6 bottles per bundle</td>
<td>18.2x24.3x27</td>
<td>6.360</td>
<td>8001484001284</td>
<td>125</td>
<td>25x5</td>
<td>80x120x150</td>
<td>795</td>
</tr>
<tr>
<td>8001484001127</td>
<td>SPARKLING</td>
<td>150cl</td>
<td>33.8x8.9</td>
<td>6 bottles per bundle</td>
<td>18x26.9x34.4</td>
<td>9.275</td>
<td>8001484001219</td>
<td>84</td>
<td>21x4</td>
<td>80x120x152</td>
<td>802</td>
</tr>
</tbody>
</table>